

# Electropneumatic pressure regulator

## EPP3 Series

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### The product

A range of electropneumatic pressure regulators (G 1/8, G 1/4 and G 1/2) which, by means of an integrated electronic control system and pulse width modulated solenoid valve, controls the output pressure proportional to an analogue or digital electrical signal. A high precision is achieved by means of internal feedback through an integrated pressure sensor.

### Applications

Pressure control independent of flow in electropneumatic control systems, in particular for the following industries:

- Robotics: welding, painting lines etc.
- Paper and printing: tension regulations, speed and brake control for rolls
- Machine Tools: Plastic moulding, laser welding, presses, polishing etc.
- Trucks and Trains: control of adaptive suspensions.

### Benefits

- More flexibility of the controls
- Very fast response times
- Excellent linearity and hysteresis
- No air consumption in rest position
- Increase of productivity (performance, Quality, reliability)
- Direct interface to programmable controllers.



Electropneumatic pressure regulator

EPP3 Series

TECHNICAL DATA

**Fluid**  
Lubricated or non lubricated air and neutral gases recommended filtration : 25-50 µ

**Temperature range:**  
Ambient        0 to 50°C.  
Fluid            0 to 50°C.

**Inlet pressure range:**  
1 to 12 bar (the inlet pressure must always be at least 1 bar above the regulated pressure value).

**Outlet pressure range:**  
0.2 to 10 bar

**Hysteresis:**  
~100 mbar. (Factory set up)

**Linearity:**  
1% f.s.o.

**Air consumption at constant control signal:**  
0.

**Supply voltage:**  
24 V DC ± 15% (Max. ripple 1 V)

**Power consumption:**  
Max. 6 W with 24 V DC and constant changes of the control signal ;< 1W without change of control signal

**Control signal:**  
Analog 0 - 10 V        Impedance: 10 k Ω  
Analog 4 - 20 mA      Impedance: 0.5 k Ω

**Outlet sensor signal:**  
A) proportional pressure outlet signal 0-10 V from integrated sensor (recomended load resistance 10 k Ω)  
B) proportional pressure outlet signal 4-20 mA from integrated sensor (recommended load resistance 0.5 k Ω)

C) "Alarm" output signal 0/24 V with adjustable triggering level. (Difference between control signal and sensor pressure signal) (Imax. = 40 mA)  
- factory set up: diff. signal = ± 0.8 V to ± 1 V  
- possible set up: diff. signal = ± 0.1 V to ± 5 V  
To neutralize the alarm output signal during the control signal changes, the use of a synchronized time lag relay is required.

**Indicative response time:**  
With a volume of 330 cm<sup>3</sup> at the outlet of the regulator.  
Filling :            2 to 4 bar    -    2 to 8 bar  
Step response: ~60 ms    -    ~120 ms  
Emptying:        4 to 2 bar    -    8 to 2 bar  
Step response: ~70 ms    -    ~130 ms

**Safety position:**  
In case of control failure or if it is less than 1% of its full scale value, the regulated pressure drops automatically to 0 bar (atmospheric pressure). In case of voltage suply failure, the regulated pressure will be kept constant (with eventual discrepancy due to loss of pressure in the servo-chamber).

**Electrical connection:**  
4 screw terminals under the protection cover with Pg 13.5 cable gland or through DIN 43651 connector (6 P + E).

**Life expectancy:**  
> 50 Mio changes of control signal steps.

**Attention:** It is compulsory to set the control signal at 0 V or 4 mA each time the air pressure supply is turned off (during the night or the weekend). When the air pressure supply cannot be fully exhausted,

it is necessary to assure that the deviation between the control value and the inlet pressure remains smaller than 1 bar.

**Mounting position:**  
Indifferent (recommended position: upright; electronic part on top).

**Resistance to vibrations:**  
30 g in all directions

**Degree of protection:**  
IP 65.

**External sensors:**  
All pressure sensors with following characteristics are compatible with the EP-transducer  
Sensitivity: 0.5 V/bar up to 10 V/bar  
Zero offset: -3 V/bar to 10 V/bar

**Assembly:**  
Silicone free

**Electromagnetic compatibility:**  
in accordance with IEC 801-4 part 4 standards.

**Installation and setting instructions:**  
see publication MI-9202 and appendix supplied with the product.

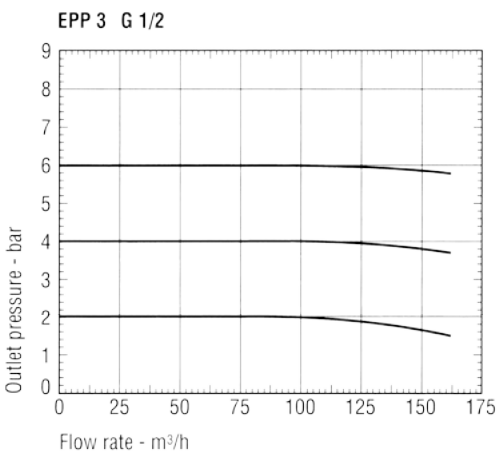
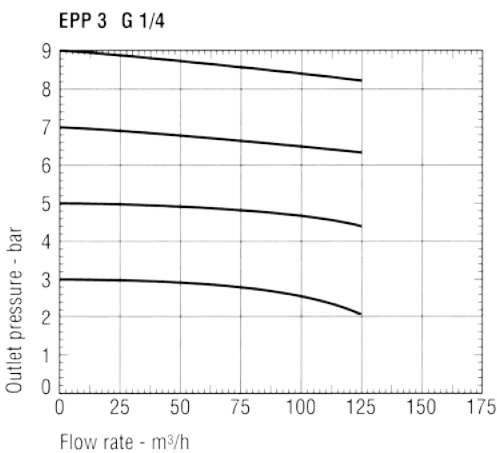
Please ask for the special technical specification sheet No. 8677 for more details.

SUMMARY OF TYPES

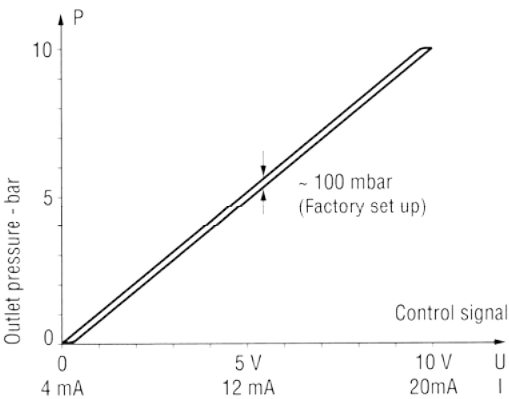
	Connection G	With integrated pressure sensor	Entry options for external sensor signal		Outlet signal options			Electrical connection	
			Feedback signal 0-10 V	Feedback signal 4-20 mA	without	0 - 10 V 4 - 20 mA	0 - 10 V 0/24 alarm	DIN 43651 connector	Cable gland Pg. 13.5
EPP3JC    21 U/I 100 10 21 U/I 600 10 21 U/I 700 10	1/4 1/4 1/4	• • •			•	•	•	• • •	•
EPP3JC    23 U/I 130 10 24 U/I 130 10	1/4 1/4		•	•	• •			• •	
EPP3JC    41 U/I 100 10 41 U/I 600 10 41 U/I 700 10	1/2 1/2 1/2	• • •			•	•	•	• • •	•
EPP3JC    43 U/I 130 10 44 U/I 130 10	1/2 1/2		•	•	• •			• •	



FLOW DATA  
Outlet Pressure in Function of Flow at Constant Control Signal (P1 = 10 bar)



HYSTERESIS DIAGRAM



EPP3JC...130/600/700... with  
DIN circular plug-in connection  
6 P + E (connector included)

61

72

92

61

65

46

181

82

27

37

G 1/2

G 1/4

P

A

R



EP-Transducer

EPP3 Series

TECHNICAL DATA

**Fluid:**  
Lubricated or non lubricated air and neutral gases recommended filtration : 25-50 µ

**Temperature range:**  
Ambient 0 to 50°C  
Fluid 0 to 50°C

**Inlet pressure range:**  
G 1/8 - 1 to 10 bar  
G 1/4 - 1 to 7 bar

**Outlet pressure range:**  
G 1/8 - 0.2 to 10 bar  
G 1/4 - 0.2 to 7 bar

**Hysteresis:**  
~ 50 mbar (Factory set up)

**Linearity:**  
1% f.s.o.

**Air consumption at constant control signal:**  
0

**Supply voltage:**  
24 V DC ± 15% (Max. ripple 1 V)

**Power consumption:**  
G 1/8 - max. 6 W } with 24 V DC and constant  
G 1/4 - max. 7 W } changes of the control signal  
< 1 W without change of control signal

**Control signal:**  
Analog 0 - 10 V Impedance: 10 k Ω  
Analog 4 - 20 mA Impedance: 0.5 k Ω

**Outlet sensor signal:**  
For types with output signal module.  
Proportional pressure output signal supplied by the pressure sensor.  
A) 0-10 V, voltage signal (recomended load resistance 10 k Ω)  
B) 4-20 mA, current signal (recommended load resistance 0.5 k Ω)  
Voltage and current signal can be received simultaneously. Both are protected against short-circuits  
C) "Alarm" output signal 0/24 V (Imax. = 40 mA) with adjustable triggering level.  
(Difference between control signal and sensor pressure signal)  
- factory set up: diff. signal = ± 0.8 V to ± 1 V  
- possible set up: diff. signal= ± 0.1 V to ± 5 V  
To neutralize the alarm output signal during the control signal changes, the use of a synchronized time lag relay is required.

**Indicative response time:**  
With a volume of 30 cm<sup>3</sup> at the outlet of the EP-transducer

Filling :	2 to 4 bar	-
Emptying :	-	4 to 2 bar
Step response: G 1/8	~ 100 ms	~120 ms
G 1/4	~ 70 ms	~100 ms

**Conductance C (dm<sup>3</sup>/s.bar):**  
G 1/8 - 0.1  
G 1/4 - 0.2

**Outlet pressure/Flow rate:**  
G 1/8 - pressure drop 0.5 bar at 1.0 Nm<sup>3</sup>/h (P<sub>1</sub> = 7 bar, P<sub>out</sub> = 6 bar)  
G 1/4 - pressure drop 0.5 bar at 2.1 Nm<sup>3</sup>/h (P<sub>1</sub> = 7 bar, P<sub>out</sub> = 6 bar)

**Safety position:**  
In case of control failure or if it is less than 1% of its full scale value, the regulated pressure drops automatically to 0 bar (atmospheric pressure). In case of voltage supply failure, the regulated pressure will be kept constant

**Electrical connection:**  
4 screw terminals under the protection cover with Pg 13.5 cable gland or through DIN 43651 connector (6 P + E)

**Life expectancy:**  
> 50 Mio changes of control signal steps

**Attention:** It is compulsory to set the control signal at 0 V or 4 mA each time the air pressure supply is turned off (during the night or the weekend). When the air pressure supply cannot be fully exhausted, it is necessary to assure that the deviation between the control value and the inlet pressure remains smaller than 1 bar.

**Mounting position:**  
Indifferent (recommended position: upright; electronic part on top).

**Resistance to vibrations:**  
30 g in all directions

**External sensors:**  
All pressure sensors with following characteristics are compatible with the EP-transducer  
Sensitivity: 0.5 V/bar up to 10 V/bar  
Zero offset: -3 V/bar to 10 V/bar

**Degree of protection:**  
IP 65

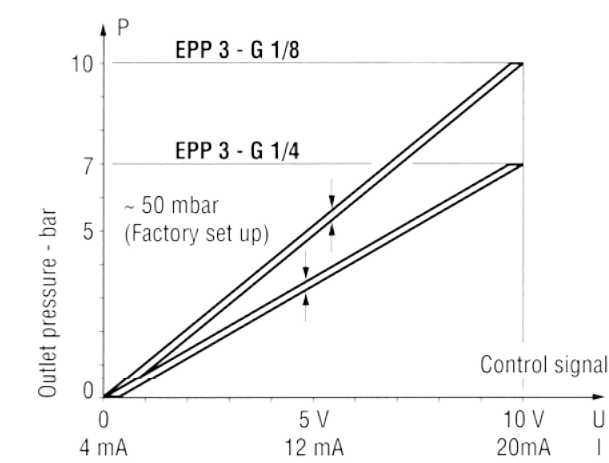
**Electromagnetic compatibility:**  
In accordance with IEC 801-4 part 4 standards

**Installation and setting instructions:**  
See publication MI-9202 and appendix supplied with the product.

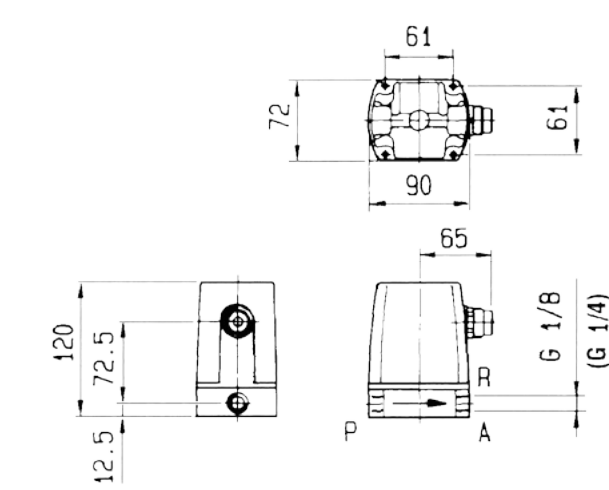
Please ask for the special technical specification sheet No. 8678 for more details.



HYSTERESIS DIAGRAM



EPP3PC ... 130/600/700



SUMMARY OF TYPES

	Connection G	With integrated pressure sensor	Entry options for external sensor signal		Outlet signal options			Electrical connection	
			Feedback signal 0-10 V	Feedback signal 4-20 mA	Without	0 - 10 V 4 - 20 mA	0 - 10 V 0/24 alarm	DIN 43651 connector	Cable gland Pg. 13.5
EPP3PC 11 U/I 100 10 11 U/I 600 10 11 U/I 700 10	1/8 1/8 1/8	• • •			•	•	•	• • •	•
EPP3PC 13 U/I 130 10 14 U/I 130 10	1/8 1/8		•	•	• •			• •	
EPP3PC 21 U/I 100 07 21 U/I 600 07 21 U/I 700 07	1/4 1/4 1/4	• • •			•	•	•	• • •	•
EPP3PC 23 U/I 130 07 24 U/I 130 07	1/4 1/4		•	•	• •			• •	



Electropneumatic Pressure Regulator - High Flow

EPP3 Series

TECHNICAL DATA

**Fluid:**  
Lubricated or non lubricated air and neutral gases recommended filtration : 25-50 µ

**Temperature range:**  
Ambient           0 to 50°C  
Fluid               0 to 50°C

**Inlet pressure range:**  
1 to 12 bar (the inlet pressure must always be at least 1 bar above the regulated pressure)

**Outlet pressure range:**  
0.2 to 10 bar

**Hysteresis:**  
~ 100 mbar (Factory set up)

**Linearity:**  
1% f.s.o.

**Air consumption at constant control signal:**  
0

**Supply voltage:**  
24 V DC ± 15% (Max. ripple 1 V)

**Power consumption:**  
Max. 6 W with 24 V DC and constant changes of the control signal  
<1 W without change of control signal

**Control signal:**  
Analog 0 - 10 V       Impedance: 10 k Ω  
Analog 4 - 20 mA     Impedance: 0.5 k Ω

**Outlet sensor signal:**  
A) proportional pressure outlet signal 0-10 V from integrated sensor (recommended load resistance 10 k Ω)  
B) proportional pressure outlet signal 4-20 mA from integrated sensor (recommended load resistance 0.5 k Ω)  
C) "Alarm" output signal 0/24 V with adjustable triggering level. (Difference between control signal and sensor pressure signal) (Imax. = 40 mA)  
- factory set up: diff. signal = ± 0.8 V to ± 1 V  
- possible set up: diff. signal = ± 0.1 V to ± 5 V  
To neutralize the alarm output signal during the control signal changes, the use of a synchronized time lag relay is required

**Safety position:**  
In case of control failure or if it is less than 1% of its full scale value, the regulated pressure drops automatically to 0 bar (atmospheric pressure). In case of voltage supply failure, the regulated pressure will be kept constant

**Electrical connection:**  
Through DIN 43651 circular plug-in connector (6 P + E)

**Life expectancy:**  
> 20 Mio changes of control signal steps  
**Attention:** It is compulsory to set the control signal at 0 V or 4 mA each time the air pressure supply is turned off (during the night or the weekend). When the air pressure supply cannot be fully exhausted, it is necessary to assure that the deviation between the control value and the inlet pressure remains smaller than 1 bar.

**Mounting position:**  
Indifferent (recommended position: upright; electronic part on top)

**Resistance to vibrations:**  
30 g in all directions

**Degree of protection:**  
IP 65

**Assembly:**  
Silicone free

**Electromagnetic compatibility:**  
In accordance with IEC 801-4 part 4 standards.

**Installation and setting instructions:**  
See publication MI-9202 and appendix supplied with the product.

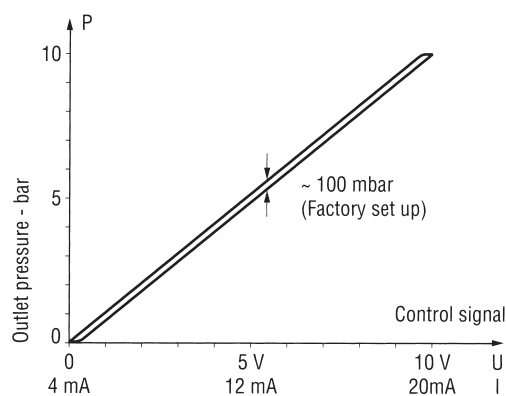
Please ask for the special technical specification sheet No. 8679 for more details.

SUMMARY OF TYPES

	Connection G	With integrated pressure sensor	Outlet signal options		Electrical connection
			0 - 10 V 4 - 20 mA	0 - 10 V 0/24 alarm	DIN 43651 connector
EPP3C8 1 U/I 600 10	1	•	•		•
1 U/I 700 10	1	•		•	•
EPP34CC 1 U/I 600 10	2	•	•		•
1 U/I 700 10	2	•		•	•



HYSTERESIS DIAGRAM



FLOW DATA  
Outlet Pressure in Function of Flow at Constant Control Signal  
(P1 = 7 BAR)

